



PRODUCTS & TOOLS

www.zetamarinegroup.com



ZETA Deck Caulking 1200 FC

Zeta Deck Caulking 1200 FC is developed for professionals working with decks who need a reliable joint sealant.

This single-component product has a thick, smooth consistency, making it easy to apply. It cures upon contact with moisture in the air, forming a strong and flexible rubber joint that withstands significant temperature fluctuations and offers excellent chemical resistance.

Thanks to its neutral curing process, surrounding materials are not affected during application or use.

ZETA Deck Caulking is available in black, grey, and white, and comes in both 300 ml and 600 ml sausages to suit various needs. When using grey or white, ZETA Primer 550 is recommended to ensure optimal adhesion.

Zeta Deck Caulking 1200 FC is also suitable for use on cork and composite decks, provided the surface is primed with Zeta Primer 550. Always perform a test application first or consult Zeta Marine Group for technical support.



High-Performance Deck Caulking

- Outstanding UV Resistance – Maintains structural integrity, elasticity, and color stability under prolonged and intense UV exposure, even in extreme environments
- High Elongation – Delivers excellent flexibility to accommodate deck movement, effectively preventing cracks and gaps.
- Superior Adhesion – Ensures a strong, durable bond to a wide range of substrates, creating a long-lasting, watertight seal.
- Color Options – Available in Black, Gray, and White.
- Zeta Marine Group recommends using Zeta Primer 550 for Grey and White applications.
- Consistent Curing - Formulated to cure within 36–48 hours at 23 °C and 50 % relative humidity. **IMPORTANT! Because of fast curing is important to spoon within 3 to 5 minutes.**
- Primer is optional, but recommended where seam cleaning is challenging or the seam is difficult to clean.

Size	Color	Item Number
300 ML	White	01500035
300 ML	Grey	01500040
300 ML	Black	01500045
600 ML	White	01500030
600 ML	Grey	01500025
600 ML	Black	01500020



Linear Meter Yield per 600 ml sausages*

		Seam Depth										
		3 mm	4 mm	5 mm	6 mm	7 mm	8 mm	9 mm	10 mm	11 mm	12 mm	13 mm
Seam Width	3 mm	48 m	36 m	30 m	24 m	20 m	18 m	16 m	14 m	13 m	13 m	13 m
	4 mm	36 m	26 m	22 m	18 m	16 m	14 m	12 m	10 m	11 m	11 m	10 m
	5 mm	30 m	22 m	18 m	14 m	12 m	10 m	10 m	9 m	9 m	8 m	6 m
	6 mm	24 m	18 m	14 m	12 m	10 m	10 m	8 m	8 m	6 m	6 m	5 m
	7 mm	20 m	16 m	12 m	10 m	8 m	8 m	7 m	6 m	5 m	4 m	4 m
	8 mm	18 m	14 m	11 m	10 m	9 m	7 m	6 m	5 m	4 m	3 m	3 m
	9 mm	16 m	12 m	10 m	9 m	8 m	7 m	6 m	5 m	4 m	3 m	3 m
	10 mm	14 m	10 m	8 m	8 m	7 m	7 m	6 m	5 m	4 m	3 m	2 m
	11 mm	12 m	10 m	8 m	8 m	7 m	7 m	6 m	5 m	4 m	3 m	2 m
	12 mm	12 m	8 m	8 m	6 m	6 m	5 m	5 m	4 m	4 m	3 m	2 m
	13 mm	10 m	8 m	7 m	6 m	6 m	5 m	5 m	4 m	3 m	2 m	2 m

*Halve the amount for 300 ml sausages

ZETA Epoxy Deck Glue

Strong, reliable, and easy to use

ZETA Epoxy Deck Glue is a professional 2-component epoxy adhesive specifically developed to bond teak planks and panels on various surfaces like steel, aluminum, plywood and fiberglass. With its strong performance and easy application, it is ideal for both large and small marine projects where durability and precision are essential.

- Brown color – Matches the look of teak wood and ensures a neat, uniform finish
- Bonds to multiple materials (steel, aluminum, plywood, fiberglass) – Makes it easy to use one product for various project types
- Pre-thickened epoxy – Ready to use without additives, saving time and ensuring easy application
- Thick consistency with good gap-filling – Effectively fills gaps and ensures a strong, even bond
- Sag-resistant – Won't run during application, providing a clean and precise result
- Easy 1:1 mixing ratio – Simple dosing without the need for exact measurements, minimizing mistakes



Size	Item Number
2 L	01500094
10 L	01500096

ZETA Bonding Paste 1100

- Single-component thixotropic paste developed to bond teak decking.
- Polyurethane bonding paste which cures on moisture.
- Has a long open time. The paste is suitable to bond composite decks, GRP, plywood, steel, and aluminum.
- ZETA Bonding Paste 1100 is a 1-component bonding sealant intended for bonding teak decks.
- Has a long open time and is suitable for bonding teak, fiberglass, plywood, steel and aluminum.
- Can be used in temperatures from 10 C° to 35 C°. A 600 ml bag of ZETA Bonding Paste 1100 covers 1 mm thickness per 0.6 m².
- Cures by absorbing moisture from the air. At low temperatures, air humidity decreases, which increases the curing time. For further information, please refer to the technical data sheet.

Size	Item Number
600 ML	01500001
12 KG	01500005



ZETA Primer 550

ZETA Primer 550 is a one part system primer developed for better adhesion when using the ZETA Bonding Paste 1100 or with re-seaming an old deck where it is difficult to clean the seams. ZETA Primer 550 is a moisture curing system. To avoid lumps, the required amount should be poured into a separate container so that ZETA Primer 550 is not left open, as moisture in the air can adversely affect the primer.



Size	Item Number
1 L	01500010

ZETA Teak Cleaner Powder

Deep Cleaning with a fresh finish

ZETA Teak Cleaner Powder is a high-performance, acid-free solution designed for deep cleaning heavily soiled teak decks. It penetrates the wood to effectively remove tough dirt and grime, while remaining gentle on teak fibers and safe for all marine materials. The powder restores and maintains the wood's natural look appearance without adding protective layers. Delivering excellent results even at low concentrations ensures both efficiency and safety. A reliable choice for professionals and boat owners alike.

- Powerful deep cleaning powder – removes salt, grime and algae
- Suitable for both intensive and regular cleaning
- Preserves and enhances the wood's natural freshness
- Gentle and safe on all marine materials
- High performance with minimal dosage
- Available in 1 kg, 4 kg and 15 kg sizes



Size	Item Number
1 KG	01500090
4 KG	01500091
15 KG	01500092

ZETA Teak Cleaner & Brightener

Gentle, Effective – With a Brilliant, Brightened Finish

ZETA Teak Cleaner & Brightener is a high-performance cleaner specially developed to restore, brighten, and maintain the original appearance of teak and other marine surfaces. It delivers powerful cleaning results – even on heavily soiled areas.

The mild yet effective formula makes it ideal for regular use throughout the boating season. Safe for use on all common marine materials, it provides thorough cleaning without damaging sensitive surfaces. It brightens and refreshes surfaces, ensuring brilliant results without the need for additional treatment.

- Restores and preserves the natural freshness of the surface
- Does not remove wax or polish from gelcoat surfaces
- Strong cleaning power – removes salt, grime and algae growth
- Gentle on all common marine materials, including teak, gelcoat, painted surfaces, and seams
- Ready to use – no mixing or dilution required
- Available in 1 L and 4 L sizes
- One liter covers approximately 20 m², depending on the degree of soiling



Size	Item Number
1 L	01500080
4 L	01500081

DECK CAULKING GUNS



Zeta Caulk Gun - 300 ML Sausage

Zeta Caulk Gun is a Professional quality manual caulking gun for 300 ml. sausage and 310 ml. cartridges. The container is made in aluminum.

Size	Item Number
300 ML	01500075

H2P Caulk Gun - 592 / 600 ML

H2PS Caulk Gun is a Professional quality manual caulking gun. The containers for 592 or 600 ml. sausage, is made in aluminum.

Size	Item Number
592 / 600 ML	07MK0005



T22XP Air Caulk Gun - 592 / 600 ML

T22XP Caulk Gun is a Professional quality air caulking gun. is an obvious choice when caulking an entire deck or larger areas.

Size	Item Number
592 / 600 ML	07MK0006

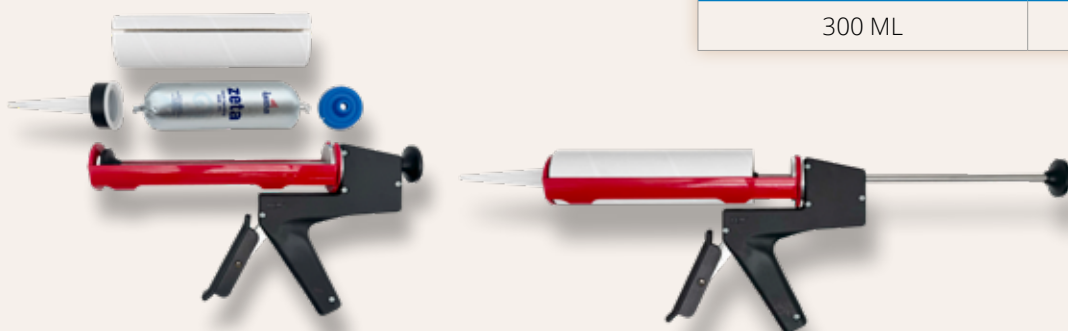




ZETA Support kit for existing cartridge caulking for 310 ml cartridges

A simple cardboard insert allows you to use 300 ml foil sausages in a standard caulking dispenser. The insert acts as a one-time holder with an included nozzle and adapter, placed in the gun's cartridge chamber. The adapter ensures the sausage can be completely emptied, while the insert keeps the foil sausage stable and allows it to be dispensed correctly. This solution is both cost-effective and practical, you can use 300 ml foil sausages in your existing caulking gun.

Size	Item Number
300 ML	01500097



ZETA Caulk Gun Nozzle

ZETA Caulk Gun Nozzle for 300 and 600 ML Caulking Guns



Item Number
07MK0007



Applicator

Applicator to Nozzle for seams. The applicator is specially developed and designed to save one workflow and minimize the consumption of caulk. The Applicator can only be used, using an 592 ML air gun or electric gun.

Size	Pcs	Item Number
4 mm	1 pcs	06000040
5 mm	1 pcs	06000041
6 mm	1 pcs	06000042



ZETA Bond-Breaker Tape

The Zeta Bond Breaker Tape is used at the bottom of caulk seams to prevent 3-sided adhesion, allowing the caulk to flex properly with deck movement. This improves seam durability and reduces the risk of cracking or failure.

- Prevents 3-sided adhesion by lining the seam base
- Creates 2-sided adhesion for maximum flexibility
- Allows seam sides to move independently from the bottom
- Reduces stress and prolongs seam life
- Essential for reliable, long-lasting caulk application
- Widths: 3,5 and 5,5 mm
- Length: 66 meter

Size	Length	Item Number
3,5 mm	66 M	03108001
5,5 mm	66 M	03108002



Deck Fix Spacer

Deck Fix spacer blocks for seams

Size	Item Number
4 mm	06000030
5 mm	06000031



ZETA Reefing Hook

Reefing Hook - the essential tool for re-caulking prep

The ZETA Reefing Hook is a purpose-built tool for removing old caulk or sealant from seams before re-caulking. The hook effectively extracts the bulk of the material, minimizing leftovers and reducing the sanding required with the ZETA Seam Sander

- Durable stainless steel for long-lasting use
- Ergonomic handle reduces fatigue
- Re-sharpenable for extended life
- Length: 22 cm



Item Number
06000001

ZETA Seam Sander

The Seam Sander – Effective tool for preparing seam edges

The ZETA Seam Sander is specifically made for vertical sanding of seams, effectively removing old caulk to prepare a clean surface that promotes optimal adhesion of new caulk.

- Ergonomic handle for comfort and precise control
- Adjustable sanding plate (5–22 mm) for customizable use
- Made from European oak – strong, durable, and naturally resistant to moisture
- Made from high-quality stainless steel for long-lasting durability
- Comes as a complete kit with handle and 15 sandpaper strips (60 grit)



Item Number
06000002

ZETA Seam Sander Sandpaper

Replacement Sandpaper Strips (60 grit) for ZETA Seam Sander.



Grit	Pcs	Item Number
G60	15 pcs	06000011



Edge & Seam Cutter

Makita Edge & Seam Cutter is a small handy hand cutter which is used for cleaning old caulk, leveling seams and for cutting seams deeper in teak decks

Type	Item Number
Edge and Seam Cutter	07000010

Guide Rail

Guide Rail for Edge & Seam Cutter machine to control when cutting seams.

Size	For router	Item Number
3,7 mm	3,97 mm	06000015
4,7 mm	4,76 mm	06000016
5,7 mm	5,95 mm	06000017



Router Bit Up Cut

Router Bit Up Cut for Edge & Seam Cutter machine. Special milling iron used for straightening or cutting seams.



Size	Item Number
3,18 mm / 1/8"	06000003
3,97 mm / 5/32"	06000004
4,76 mm / 3/16"	06000005
6,3 mm / 55-080	06000013

Steel Peg Drill

Steel Peg Drill for Edge & Seam Cutter machine. For cutting up old deck caulking. The pin is mounted with Adapter Collet adapter which can be purchased.

Item Number
06000010



Item Number
06000008

Adapter Collet

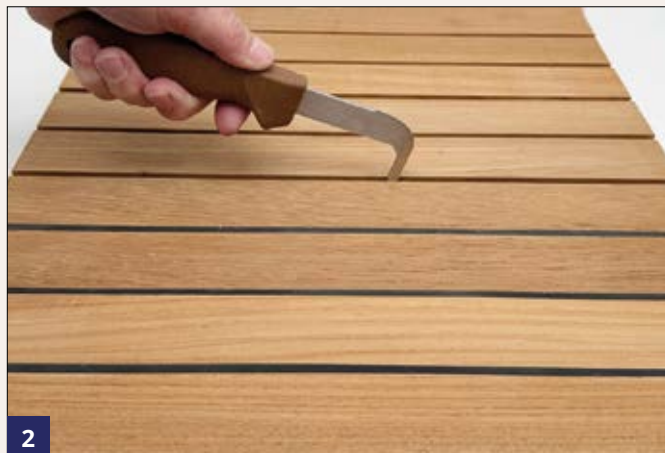
Adapter Collet with outer diameter of 6.35 mm for Adapter for Steel Peg Drill for Edge & Seam Cutter machine.

Caulking & Re-Caulking Guide

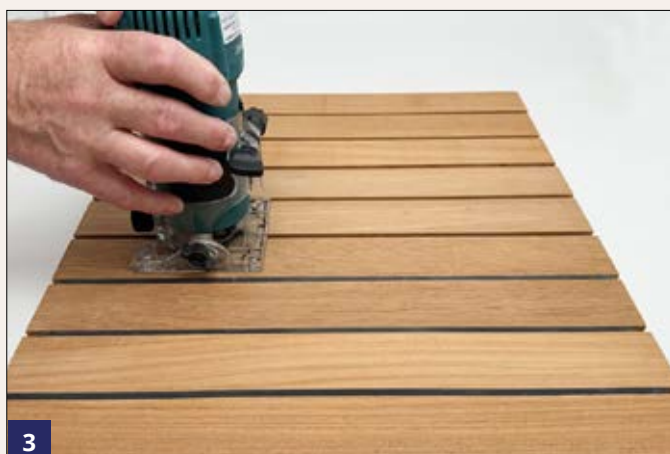
Before starting, make sure the seams are clean and free of dust. The teakwood moisture content must be 12% or less. Always read the technical datasheet carefully for more details.



Use a Stanley knife (or similar) to cut and remove the old caulking. Take care, not to damage the seam edges.



A Zeta Reefing Hook is an excellent tool for pulling out old caulking from the seams.



Alternatively, a Edge & Seem Cutter can be used to remove caulking. Consult Zeta Marine Group for advice on proper use.



A FEIN cutter is also a useful tool for removing the old caulking.

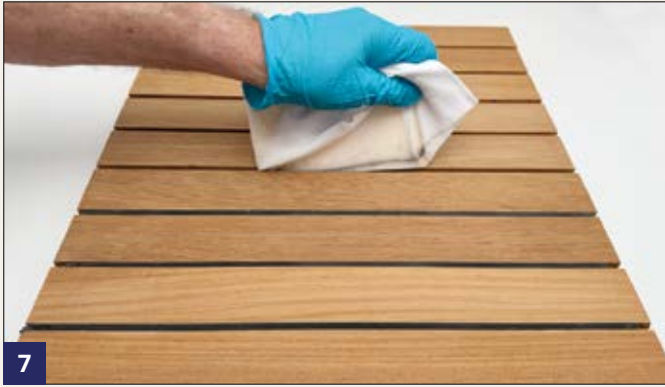


The Zeta Seam Sander works well for sanding and preparing seams.



Carefully vacuum-clean the seams. Do not use compressed air.

APPLICATION INSTRUCTIONS



Wipe the seams with a rag soaked in isopropyl alcohol or acetone to remove remaining dust and grease.



If the seams are lower than 5 mm, Zeta Marine Group recommends using Bond-Breaker Tape



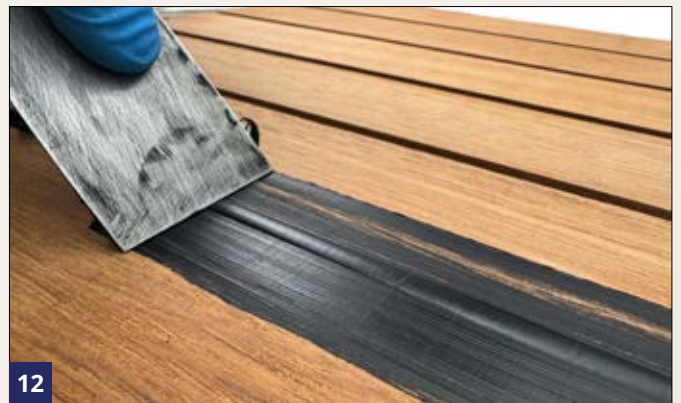
Cut the tip of the caulking nozzle at an angle.



Use a pressing tool so the nozzle fits tightly into the seam.



Insert the nozzle tip to the bottom of the seam and apply caulking smoothly, ensuring an even flow.



Use a soft spatula (spooning tool) to finish the seam. Apply firm pressure while working slowly to ensure the caulking is fully pressed into the seam. Form a slight ridge, leaving approximately 1–2 mm of caulking above the surface.



After curing for 36–48 hours, depending on temperature and relative humidity, sand the surface using 80–120 grit sandpaper.

Zeta Marine Group Deck Caulking Application Guide

1. Surface Preparation

- Ensure the deck surface is clean, dry, and free of dirt, debris, or previous caulking material.
- If re-caulking, remove all old caulking and clean the seams thoroughly.

2. Moisture Check

- Verify that the teak deck has a moisture content of 12% or lower.
- Excess moisture can cause caulking failure.

3. Priming (if required)

- When using Gray & White ZETA Deck Caulking 1200-FC, Zeta Marine Group recommends applying ZETA Primer 550.
- Primer use may be required under certain conditions.

4. Caulking Application

- Load ZETA Deck Caulking 1200-FC into a caulking gun.
- Apply a steady, continuous bead starting at the bottom of the seam.
- Do not start and stop mid-seam, as this can trap air bubbles.

5. Caulking Bead Size

- Use a soft spatula (spooning tool) to finish the seam.
- Apply firm pressure while working slowly to ensure the caulking is fully pressed into the seam. Form a slight ridge, leaving approximately 1–2 mm of caulking above the surface.

6. Tooling the Caulking

- After application, use a spooning tool or sponge to smooth the bead.
- Leave approximately 1- 2 mm of caulking above the seam surface for the final sanding finish.

7. Curing Time

ZETA Deck Caulking 1200-FC cures by absorbing moisture, with an average curing rate of approximately 3 mm per day at 23 °C and 50% relative humidity. Please refer to the technical data sheet for further information. Allow min. 36-48 hours of curing time before sanding depending on temperature and humidity.

8. Sanding & Finishing

- Once cured, sand the seams using the appropriate sandpaper and tools.
- Sand until the caulking is flush with the deck surface.

9. Inspection

- Inspect all seams carefully for gaps or defects.
- Make any necessary touch-ups or adjustments.

10. Maintenance

- For regular care, use only approved cleaners:
 - Zeta Teak Cleaner Powder
 - Zeta Teak Cleaner & Brightener

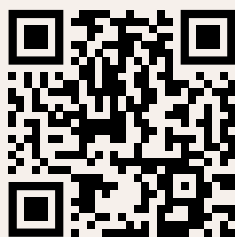
Do not use Boracol or other non-recommended chemicals for cleaning.

For sealing and protection, teak oils are not recommended; instead, use water-based teak sealers and protectors.





Scan the QR code to find the nearest distributor



If you are looking for a service center close to you,
please contact your nearest distributor.



Gotlandsvej 4, DK 5700 Svendborg, Fyn, Denmark
Phone DK: +45 62201312
E-mail: zeta2010@zetamarinegroup.com

www.zetamarinegroup.com